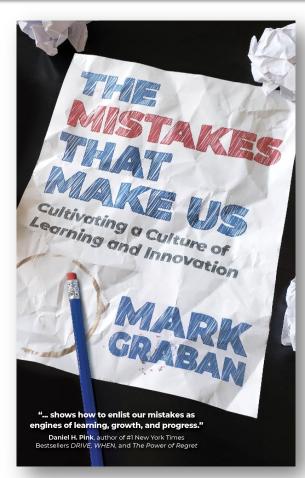
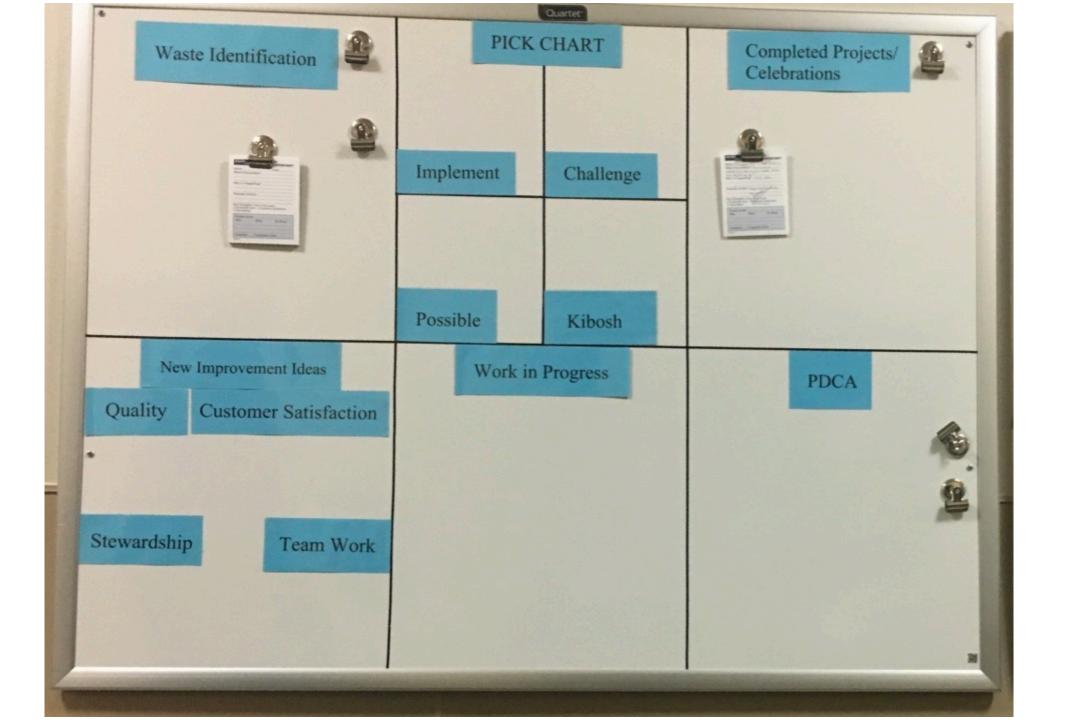
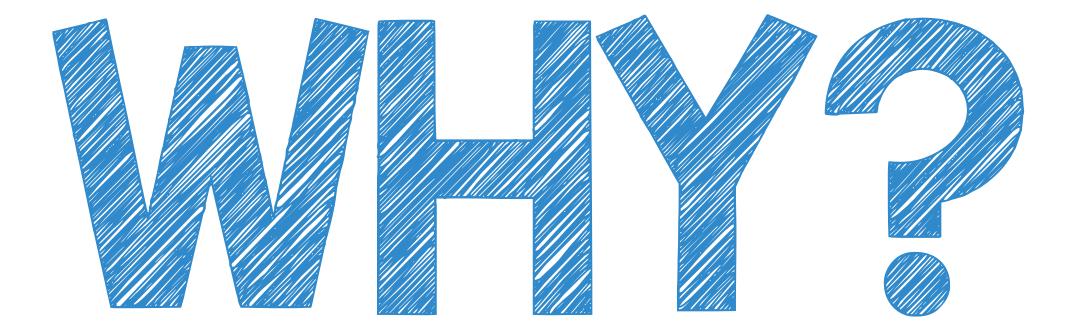
PSYCHOLOGICAL SAFETY A Pre-Condition for Continuous Improvement











Toyota Production System

"We define TPS as an organizational culture of highly engaged people solving problems or innovating to drive performance."

Jamie Bonini Toyota / TSSC

"highly engaged people"







Speaking up isn't a matter

of character or courage...

Speaking up isn't a matter of character or courage... it's a function of



What's Required for Andon Pulls?

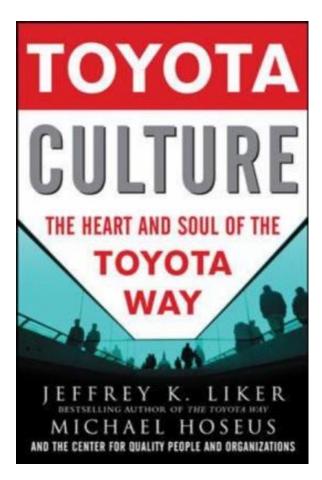
PSYCHOLOGICAL SAFETY





For a World-Class "Lean" Culture

"[Toyota believes] people must ... feel psychologically and physically safe ... they must believe that any concerns they have will be taken very seriously"



What is Psychological Safety?

- "Psychological safety is a **belief** that one will not be punished or humiliated
- for speaking up with
 - ideas
 - questions
 - concerns or
 - mistakes."

Amy Edmondson Harvard Business School *The Fearless Organization*



Google's Project Aristotle

• What makes teams there most successful?



What is Psychological Safety?

"A culture of rewarded vulnerability"

Timothy R. Clark LeaderFactor The 4 Stages of Psychological Safety

What is Vulnerability?









Cultivating Psychological Safety?



You Can Improve Psychological Safety

Modeling Vulnerable Acts

MAKE THESE HABITS HAPPEN

What Went Wrons

200001011-1000mm

- I made mistakes
- There were times when I allow instead of moving forward
- I didn't communicate well c

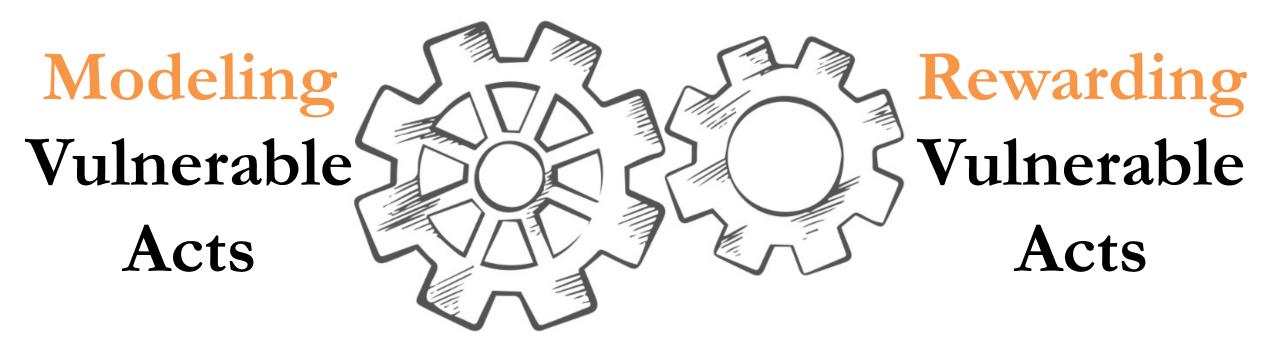
KaiNexus_



"You can't have a culture of continuous improvement without learning from mistakes."

Greg Jacobson CEO and co-founder, KaiNexus

You Can Improve Psychological Safety





"The moment of truth: Do you shoot the messenger, or do you listen even if you are unhappy?"

Larry Culp, CEO of General Electric

When We Only Have One...

PSYCHOLOGICAL SAFETY



PROBLEMSOLVANG





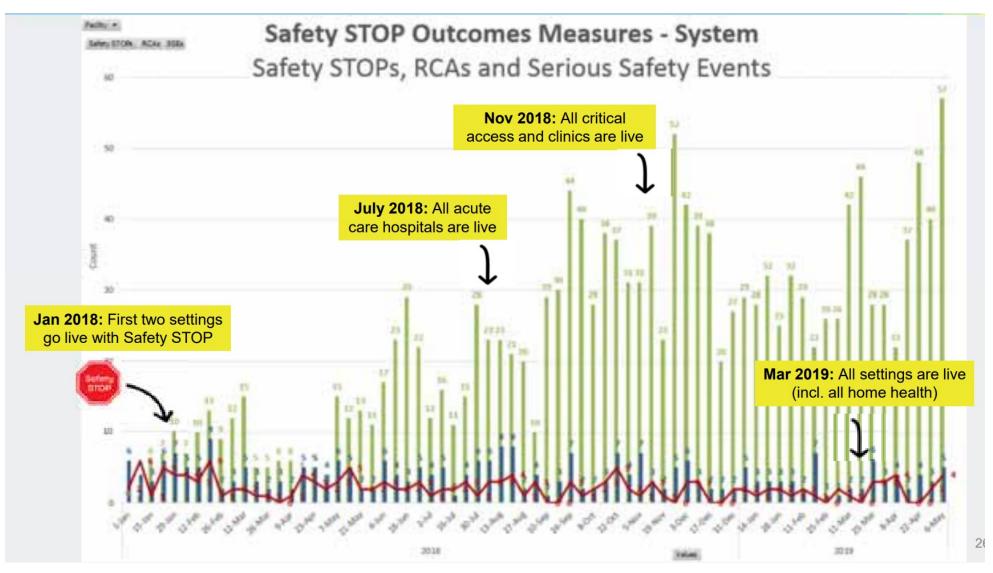
A Powerful Combination

PSYCHOLOGICAL SAFETY

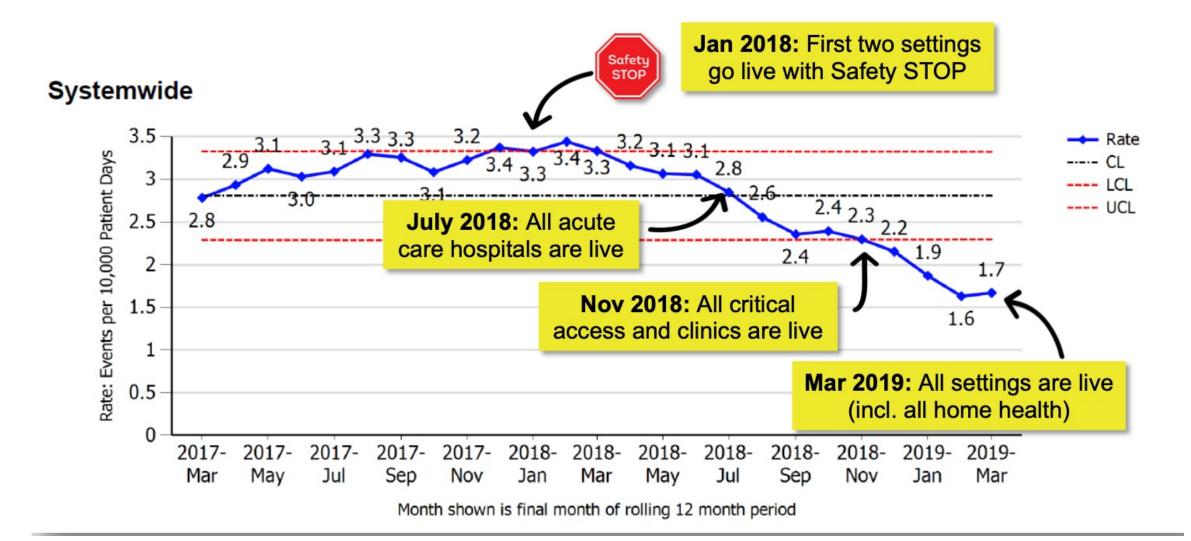




Safety Reports (U.S. Hospital)



Serious Safety Events (U.S. Hospital)



What's Required for C.I.?

PSYCHOLOGICALSAFET

•

PROBLEM SOLVING

Can We Be Experimentalists?



Is it Safe to Say?







You Can Measure Psychological Safety

Possible scoring range is -100 to +100





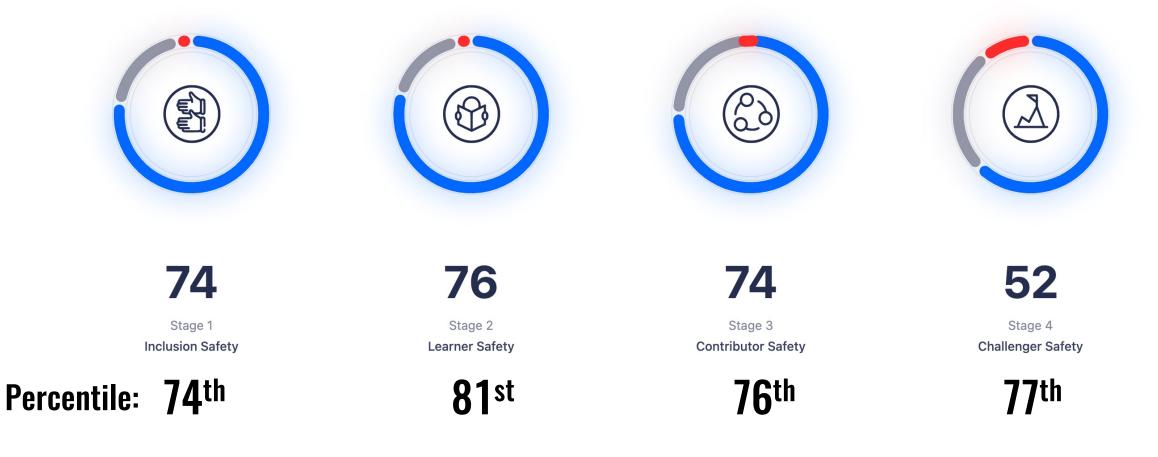
Teams Progress Through 4 Stages

- **1. Inclusion Safety:**
- 2. Learner Safety:
- **3. Contributor Safety:**
- 4. Challenger Safety:
- Can I be my authentic self? Can I learn and grow?
- Can I contribute and create value?
 - Can I be candid about change?

... all without fear of being embarrassed, marginalized, or punished in some way.

You Can Measure the 4 Stages

Possible scoring range is -100 to +100



What's Required for C.I.?

PSYCHOLOGICAL SAFETY





This Results In

HIGHLY ENGAGED PEOPLE





Q&A Time



• Slides & More:

http://www.markgraban.com/Frisco2023

- Email: Mark@KaiNexus.com
- **Podcast:** MistakesPodcast.com
- **Book:** MistakesBook.com

