Our Favorite Mistakes:

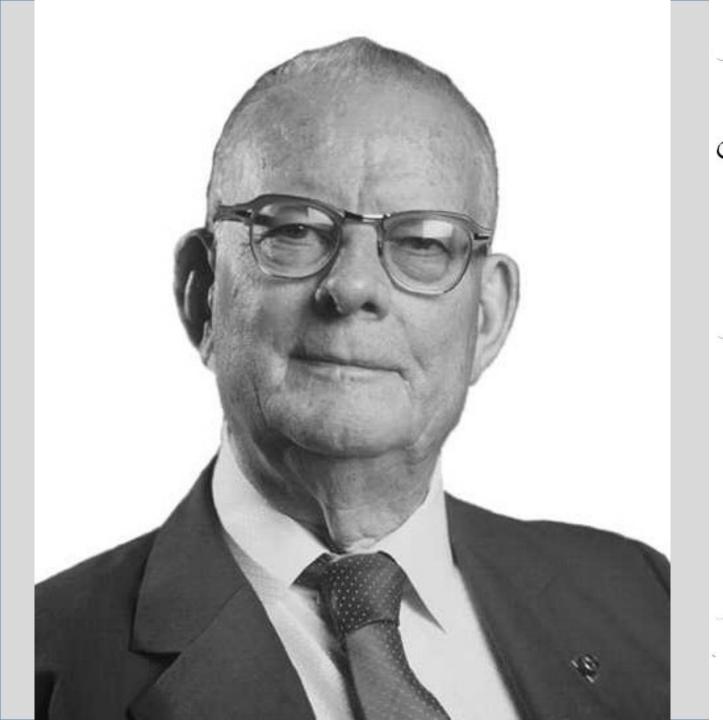
Learning from Mistakes and Creating Organizations That Do the Same

Slides & More: MarkGraban.com/ASQDetroit

Mark Graban

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Livonia Operating Philosophy

A Changing Business Environment Requires that:

TOGETHER through trust, communication, and respect for the individual, WE WILL BUILD an organization supportive of all employes in the development and utilization of their knowledge, ability, and skill towards the achievement of personal as well as organizational goals.

Inherent in these goals is the production of a high quality, competitive product in a clean and safe plant, contributing to the success of Cadillac and its employes.

In committing to the above philosophy, we recognize the development of the Livonia Plant environment to be a dynamic process. Our success will be dependent upon support from the entire Cadillac organization in the consistent and patient application of this philosophy.

Company of the second of the s



Z years

Z VESIS

What's your favorite mistake?



What's a mistake?

Planning Mistakes VS. Execution Mistakes



Actual Decision Outcome

Expected Decision Outcome

What is a "favorite mistake"?

A Favorite Mistake Might Be...

Not necessarily your "biggest mistake"

Important enough to stick

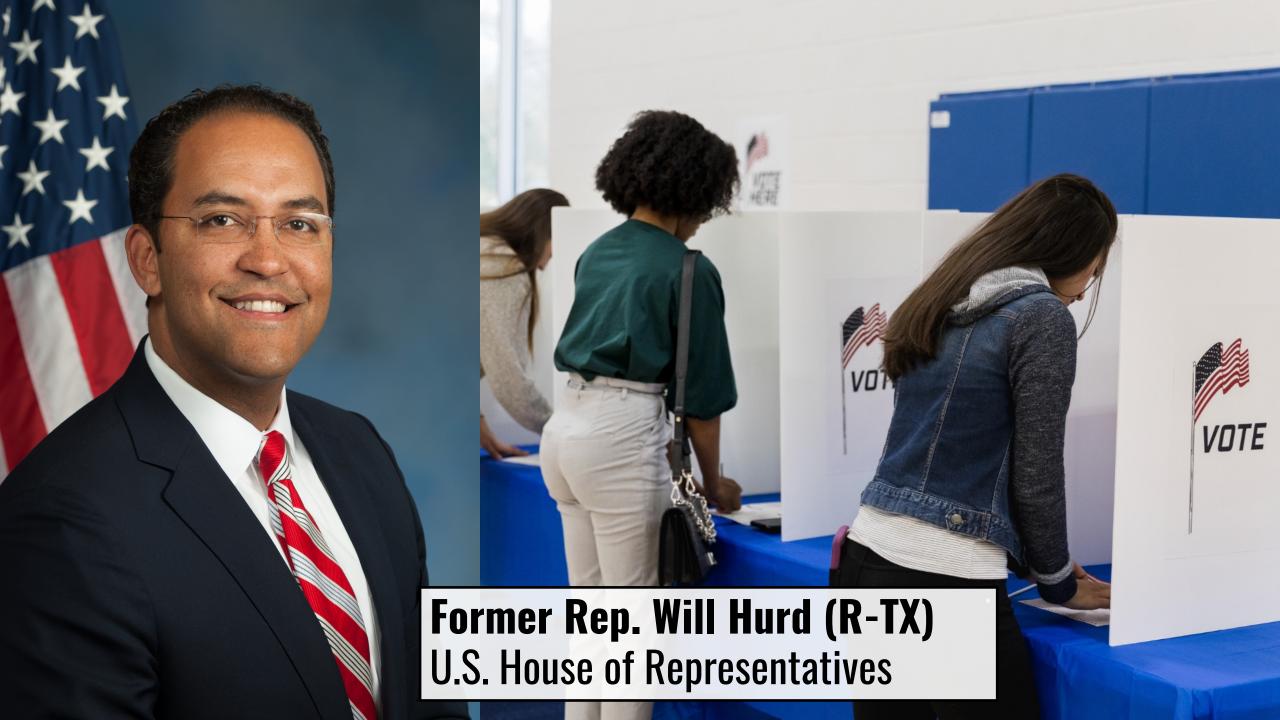
Learning that helped your career (or org)

Not repeated, thanks to learning

An unexpectedly positive outcome

What's YOUR favorite mistake?

Lesson: Successful people learn from mistakes



Which statement do YOU think is more accurate about the most highly successful people in your life, compared to the average person?

You can see how people vote. Learn more

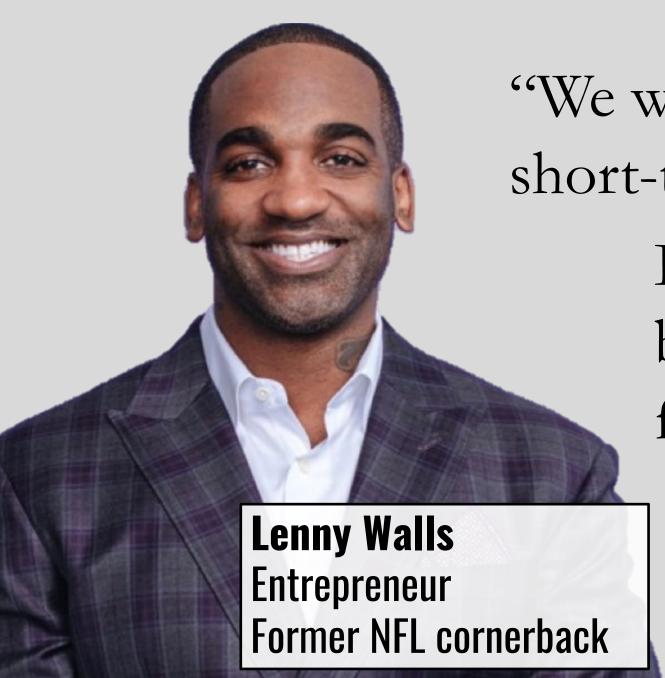
Lesson: Reflect, but don't agonize over it



"If you keep dwelling on it, then that's counterproductive."

Katie AndersonLearning to Lead, Leading to Learn

Lesson: Reflect, but at the right time

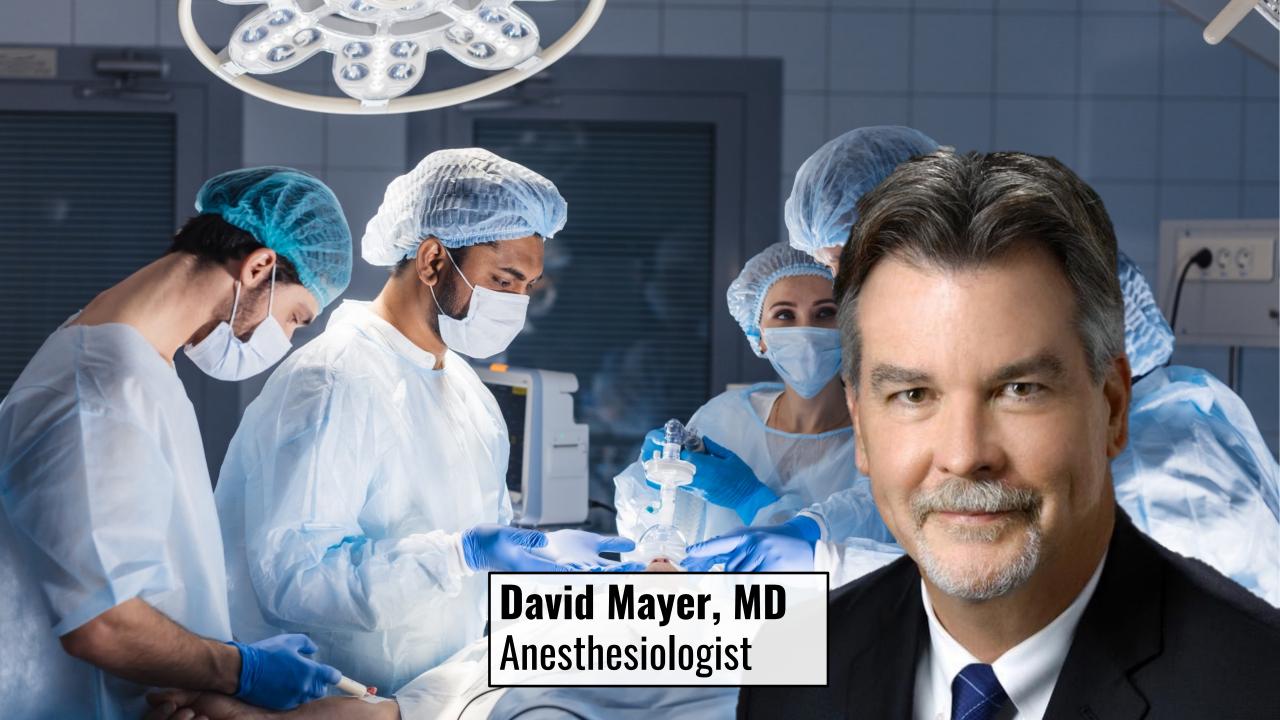


"We were taught to have a short-term memory.

It taught me a lot about bouncing back [from] failures:

Stepping stones towards winning."

Lesson: t's a matter of culture





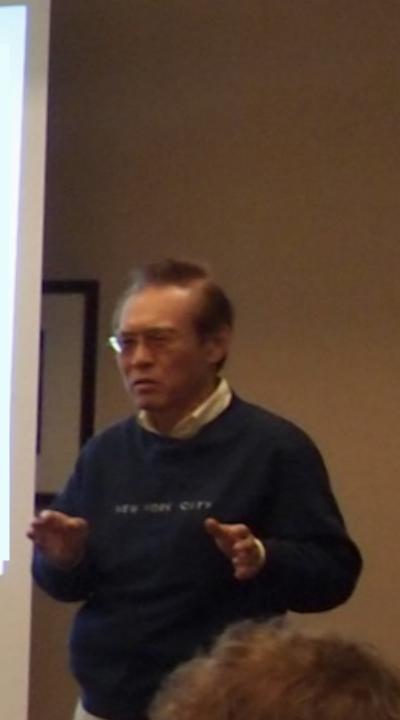
Toyota people make mistakes

"I've made so many mistakes in my entire life... big and small!"

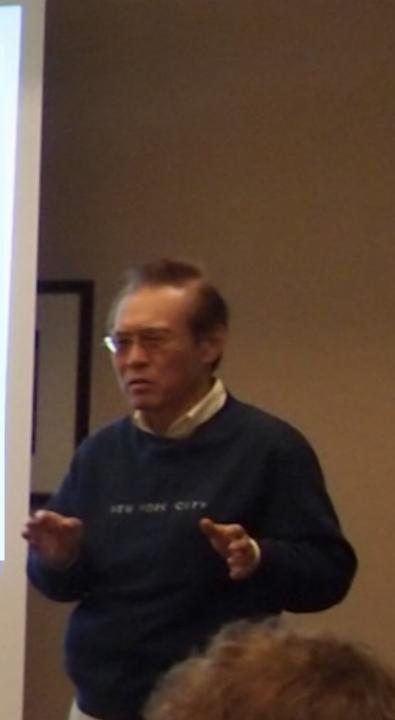
> **Isao Yoshino** Retired after 40 years at Toyota



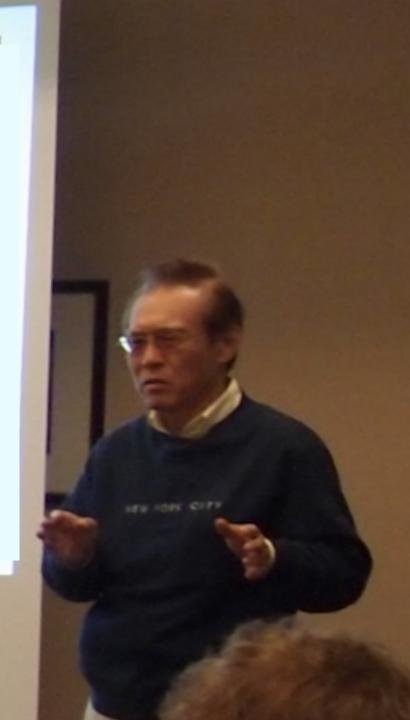
"It is our mistake, because we did not give you the detailed instruction.



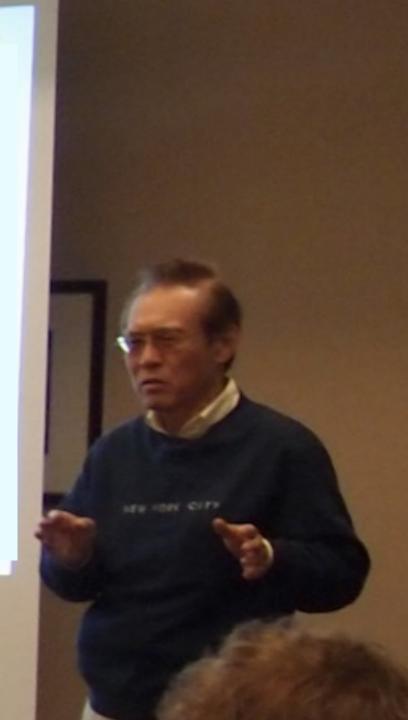
Don't worry... we have to figure out how to stop the same thing from happening again."



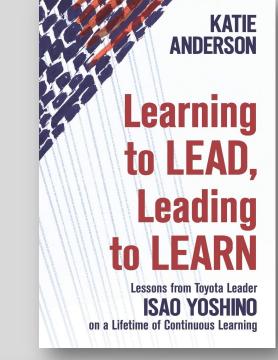
"They could have easily blamed me, but they didn't."



"They focused on lessons learned from the mistakes."



- "The only secret to Toyota is its attitude towards learning... its people-centered culture and culture of learning."
- "And that's about learning from mistakes and looking at the process, not just the outcome."



Isao Yoshino & Katie Anderson



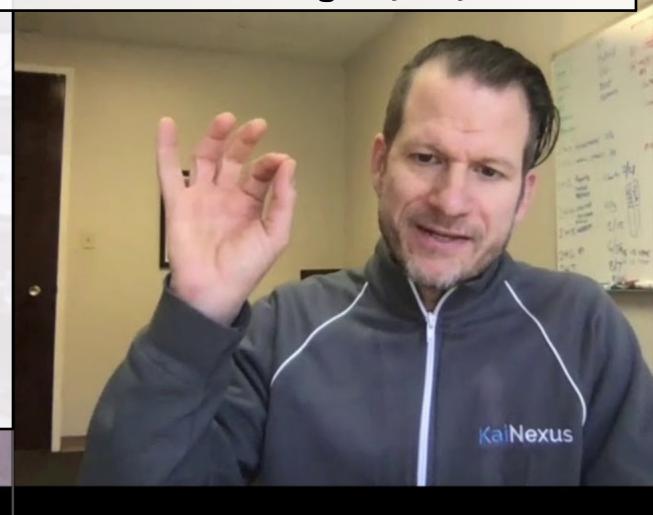
KaiNexus

KaiNexians make mistakes

Our CEO makes mistakes

"I don't have a problem talking about my mistakes."

Greg Jacobson, MDCEO, KaiNexus & Emergency Physician



Lesson: Leaders ead by example

The 4 Stages of Psychological Safety, Clark

Modeling Vulnerable Behaviors



Rewarding Vulnerable Behaviors

try to prevent mistakes

Our Favorite Mistakes:

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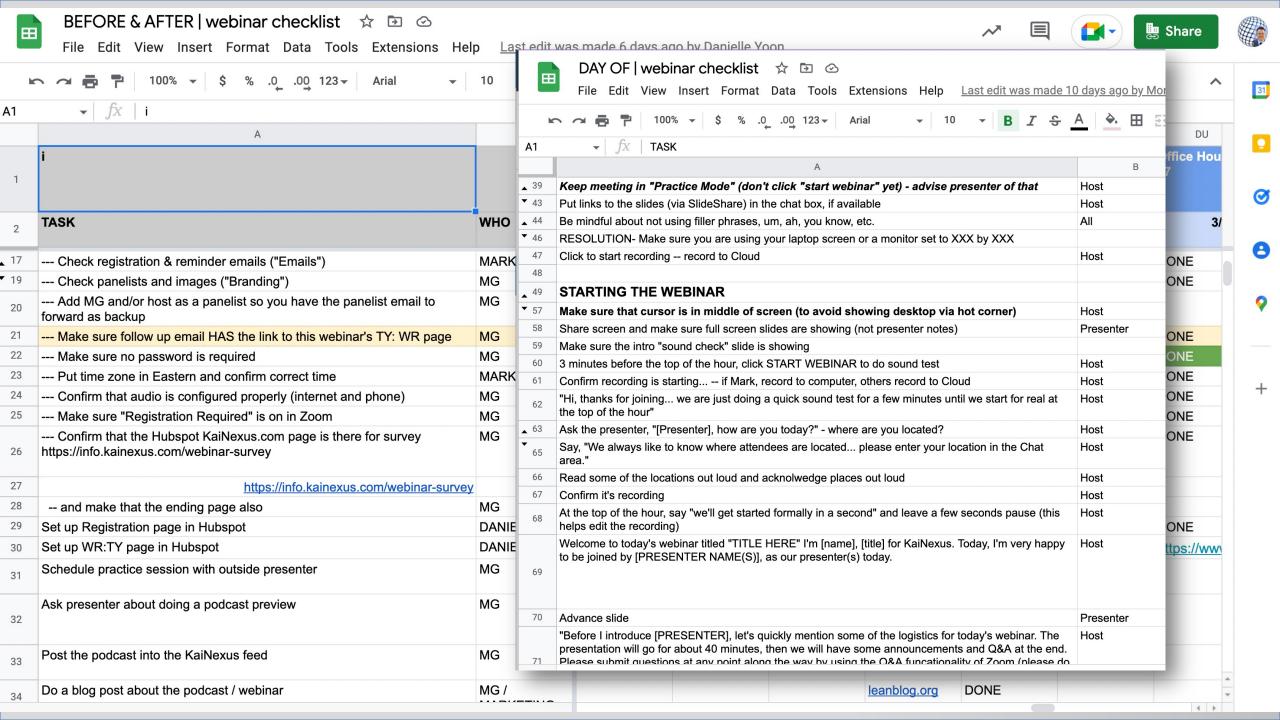
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WEB PAGE NOT DONE YFT!!!



Presented by

KaiNexus

#RootCauseRacism: "The Colors of Love"

Our Panelists:

Alexus Bertrand



Scott Bogan



Paul Critchley



■Madison L. Mobley



Karla Parker

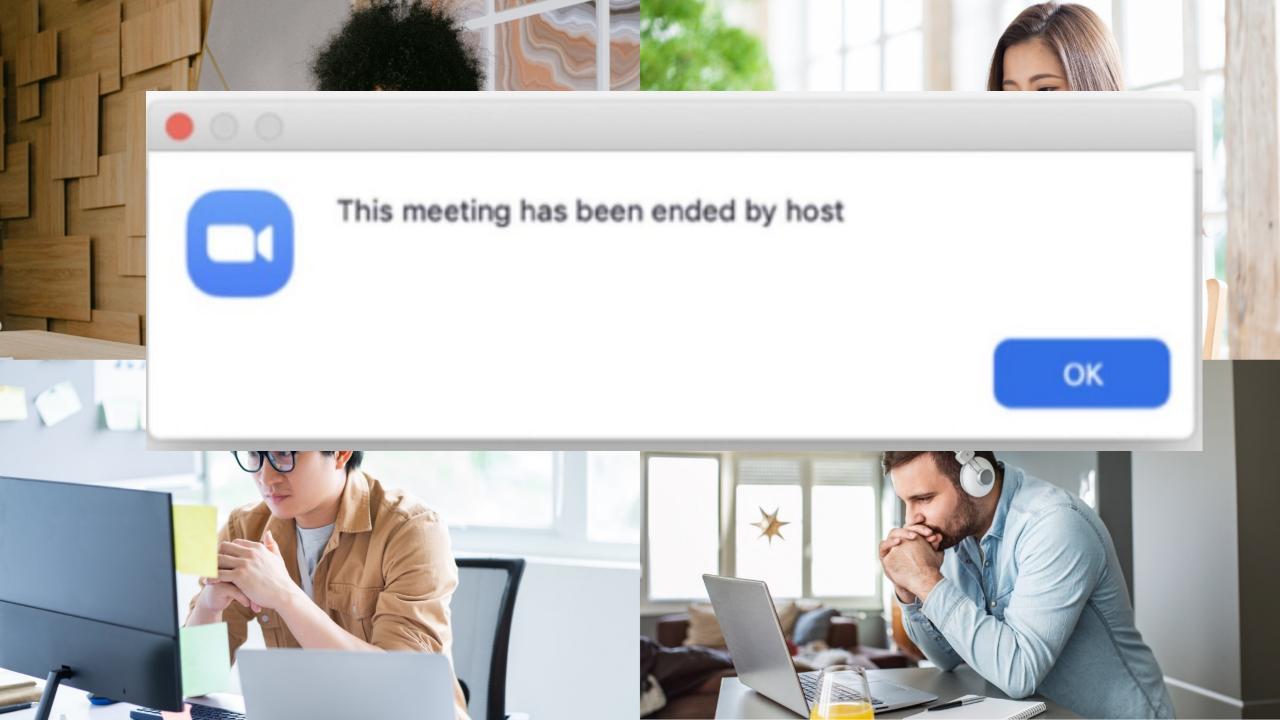


Jeff Welch



Host: Deondra Wardelle www.deondrawardelle.com www.RootCauseRacism.com DWardelle@hotmail.com







Lesson: Show grace when mistakes are made

Lesson:

Ask "how are you feeling?" before jumping into "5 whys"

"I'm happy you and the team were able to pinpoint the issue. Poor [KaiNexian], I'm sure he feels horrible. Please let him know I'm not upset. We can classify what happened yesterday as an opportunity for learning and improving."

Presented by KaiNexus

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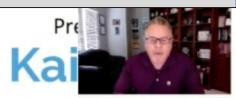


Host: Deondra Wardelle www.deondrawardelle.com www.RootCauseRacism.com DWardelle@hotmail.com

Lesson: Small mistakes can prevent big mistakes

Lesson: Small mistakes can prevent big mistakes IF YOU TAKE ACTION

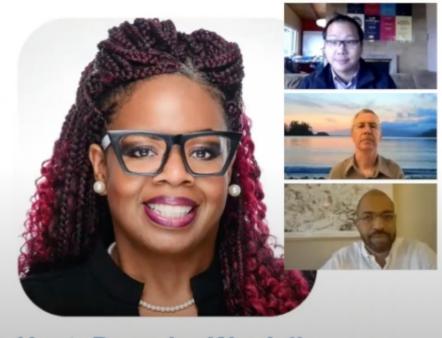
Lesson: Small mistakes can prevent big mistakes IF YOU TAKE THE RIGHT ACTION



When Brothers Meet at Gem

Our Panelists:





Host: Deondra Wardelle www.deondrawardelle.com/

Lesson: Creating the culture takes effort, but is worth it

• "Toyota operates a no fault, no blame culture."

• "It took me a couple of years to clear my brain of the impulse to blame the worker."



"We have a process of unlearning, and we teach that mistakes are positive."

Keith IngelsThe Raymond Corporation





Billy TaylorFormer Goodyear executive
Author, *The Winning Link*

"We use standards to shape the culture."

Lesson: People need to feel safe to admit mistakes



Lesson: You can't mandate psychological safety

• "You have to promote and invest in the behaviors that lead to psychological safety."

• "It's not a one-and-done" initiative.



Dr. Nicole LipkinPsychologist & Executive Coach

What is Psychological Safety?

A culture of rewarded vulnerability

Vulnerability =

"exposure to the risk of harm or loss"

Timothy R. Clark – Longer Definition

- "Psychological safety is a social condition in which you feel:
 - 1. Included
 - 2. Safe to learn
 - 3. Safe to contribute
 - 4. Safe to challenge the status quo
- ... all without fear of being embarrassed, marginalized, or punished in some way."



Reference: The 4 Stages of Psychological Safety

How to Build Psychological Safety

Modeling Vulnerable Behaviors



Rewarding Vulnerable Behaviors Leaders
Model
Behaviors

Inclusion Safety

Psychological Safety



Learning from Mistakes



Performance & Innovation

Leaders Reward Behaviors

Challenger Safety





Me all make mista (es

"My mistake"

"I could be wrong"

Be kind to yourself

Nobody is perfect

We all make mistakes

What's important is learning from our mistakes!

#MyFavoriteMistake

Thank You!

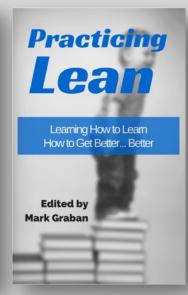
Slides & More:

http://www.markgraban.com/ASQDetroit

Future Book:

http://www.mistakesbook.com





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