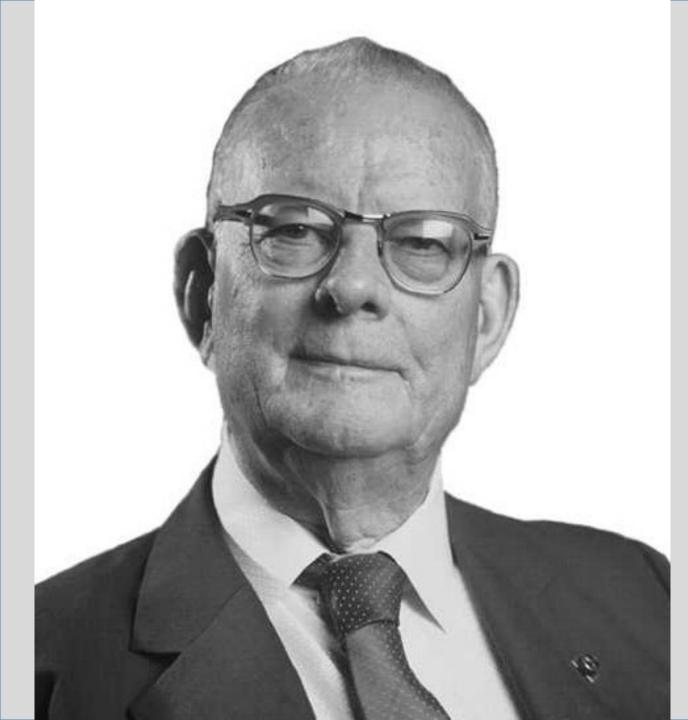
Our Favorite Mistakes: Learning from Mistakes and Creating Organizations That Do the Same

Slides & More: MarkGraban.com/ASQDetroit

Mark@MarkGraban.com





Livonia Operating Philosophy

A Changing Business Environment Requires that:

TOGETHER through trust, communication, and respect for the individual, WE WILL BUILD an organization supportive of all employes in the development and utilization of their knowledge, ability, and skill towards the achievement of personal as well as organizational goals.

Inherent in these goals is the production of a high quality, competitive product in a clean and safe plant, contributing to the success of Cadillac and its employes.

In committing to the above philosophy, we recognize the development of the Livonia Plant environment to be a dynamic process. Our success will be dependent upon support from the entire Cadillac organization in the consistent and patient application of this philosophy.

50,00

in litel





2 VEATS



What's your favorite mistake?

Kevin Harrington "Shark Tank" / Inventor of the infomercial

What's a mistake?

Panning Mistakes VS_ Execution Mistakes

Actual Decision Outcome



Expected Decision Outcome

What is a "favorite mistake"?

A Favorite Mistake Might Be...

Not necessarily your "biggest mistake"

Important enough to stick Learning that helped your career (or org)

Not repeated, thanks to learning

An unexpectedly positive outcome

What's <u>YOUR</u> favorite mistake?

Lesson Successful people earn from mistakes

Former Rep. Will Hurd (R-TX) U.S. House of Representatives

VD



Which statement do YOU think is more accurate about the most highly successful people in your life, compared to the average person?

You can see how people vote. Learn more

Manage to make fewer mistakes

Same # of mistakes, but learn

More mistakes, more learning

1,306 votes · Poll closed

Lessone Reflect, but don't agonize over it



"If you keep dwelling on it, then that's counterproductive."

Katie Anderson Learning to Lead, Leading to Learn

Lesson: Refect, but at the right time

"We were taught to have a short-term memory.

It taught me a lot about bouncing back [from] failures:

Lenny Walls Entrepreneur Former NFL cornerback Stepping stones towards winning."

Lesson It's a matter of cu ture

David Mayer, MD Anesthesiologist

e

Patient Safety MOVEMENT



David Mayer, MD Executive Director MedStar Institute for Quality and Safety

ovota peope make mistakes

"I've made so many mistakes in my entire life... big and small!"

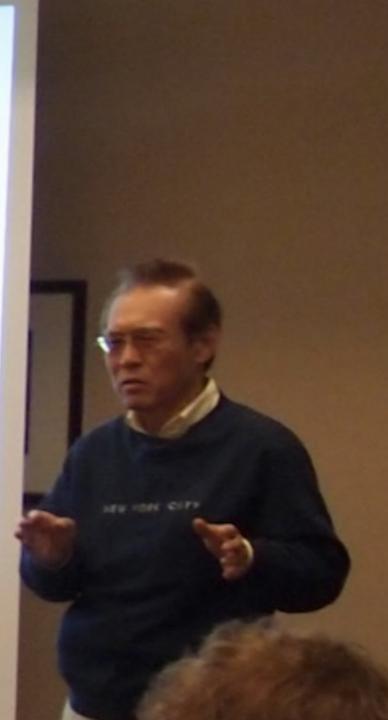
Isao Yoshino Retired after 40 years at Toyota



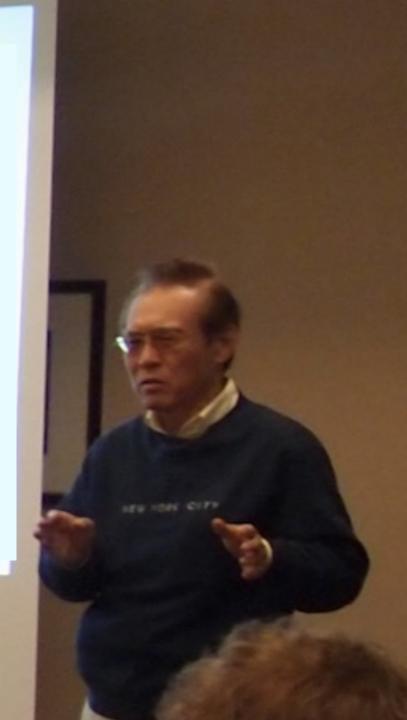
"It is our mistake, because we did not give you the detailed instruction.

Don't worry... we have to figure out how to stop the same thing from happening again."

"They could have easily blamed me, but they didn't."

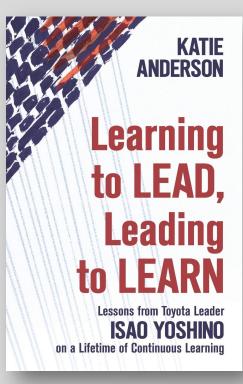


"They focused on lessons learned from the mistakes."



- "The only secret to Toyota is its attitude towards learning... its people-centered culture and culture of learning."
- "And that's about learning from mistakes and looking at the process, not just the outcome."

Isao Yoshino & Katie Anderson





KaiNexus

KaiNexians make mistakes

Our GEO makes **mistakes**



1.47 / 38.20

Dr. Greg Jacobson on Juggling Life and Being Both an E...

Watch later

VouTuho

Share

"I don't have a problem talking about my mistakes."

DR. GREG JACOBSON

CEO, KaiNexus & Emergency Physician



Lesson eacers eac DY EXAMPLE

The 4 Stages of Psychological Safety, Clark

Modeling Vulnerable Behaviors

RewardingVulnerableBehaviors

try to prevent mista (es

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21	Make sure follow up email HAS the link to this webinar's TY: WR page	MG	58	Share screen and make sure full screen slides are showing (not presenter notes)	Presenter	ONE	
22	Make sure no password is required	MG	59	Make sure the intro "sound check" slide is showing		ONE	
23		MARK	60	3 minutes before the top of the hour, click START WEBINAR to do sound test	Host Host	ONE	
24		MG		Confirm recording is starting if Mark, record to computer, others record to Cloud "Hi, thanks for joining we are just doing a quick sound test for a few minutes until we start for real at	Host	ONE	+
25		MG	62	the top of the hour"	11000	ONE	
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26	https://info.kainexus.com/webinar-survey	in o	65	Say, "We always like to know where attendees are located please enter your location in the Chat area."	Host		
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31	Schedule practice session with outside presenter	MG	69	to be joined by [PRESENTER NAME(S)], as our presenter(s) today.			
32	Ask presenter about doing a podcast preview	MG	70	Advance slide	Presenter		
33	Post the podcast into the KaiNexus feed	MG	71	"Before I introduce [PRESENTER], let's quickly mention some of the logistics for today's webinar. The presentation will go for about 40 minutes, then we will have some announcements and Q&A at the end. Please submit questions at any point along the way by using the Q&A funcationality of Zoom (please do	Host		
34	Do a blog post about the podcast / webinar	MG /		leanblog.org DONE			*
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Lesson: Small tests of change prevent **BIG mistakes**

Lesson **Creating the culture takes** effort, but is worth it

• "Toyota operates a no fault, no blame culture."

 "It took me a couple of years to clear my brain of the impulse to blame the worker."

David Meier Former Toyota leader

"We have a process of unlearning, and we teach that mistakes are positive."

Keith Ingels The Raymond Corporation



Lesson People need to fee safe to admit mistakes

"Dan has always been willing to give me the time to learn from my mistakes."

Donnis Todd Master Distiller, Garrison Brothers **Dan Garrison** Founder / CEO, Garrison Brothers

Lesson You can't mandate psychological safety

• "You have to promote and invest in the behaviors that lead to psychological safety."

• "It's not a one-anddone" initiative.



Dr. Nicole Lipkin Psychologist & Executive Coach

What is Psychological Safety?

A culture of rewarded vulnerability

Vulnerability = "exposure to the risk of harm or loss"

Timothy R. Clark – Longer Definition

- "Psychological safety is a social condition in which you feel:
 - 1. Included
 - 2. Safe to learn
 - 3. Safe to contribute
 - 4. Safe to challenge the status quo
- ... all without fear of being embarrassed, marginalized, or punished in some way."

Reference: The 4 Stages of Psychological Safety

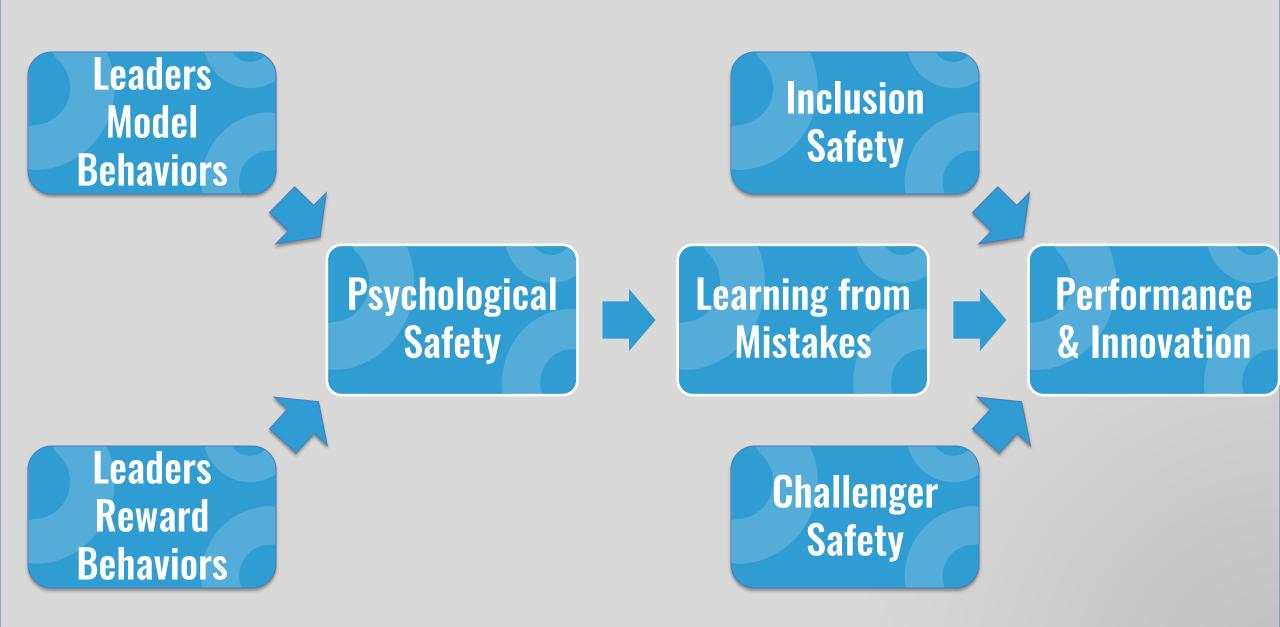


How to Build Psychological Safety

Modeling Vulnerable Behaviors



The 4 Stages of Psychological Safety, Clark



msta (es

"My mistake"

"I Could be wrong"

Be kind to yourself Nobody is perfect We all make mistakes

What's important is learning from our mistakes!

#MyFavoriteMistake

Thank You!

• Slides & More:

http://www.markgraban.com/ASQDetroit

• Future Book:

http://www.mistakesbook.com

- Email: Mark@MarkGraban.com
- **Podcast:** MyFavoriteMistakePodcast.com



